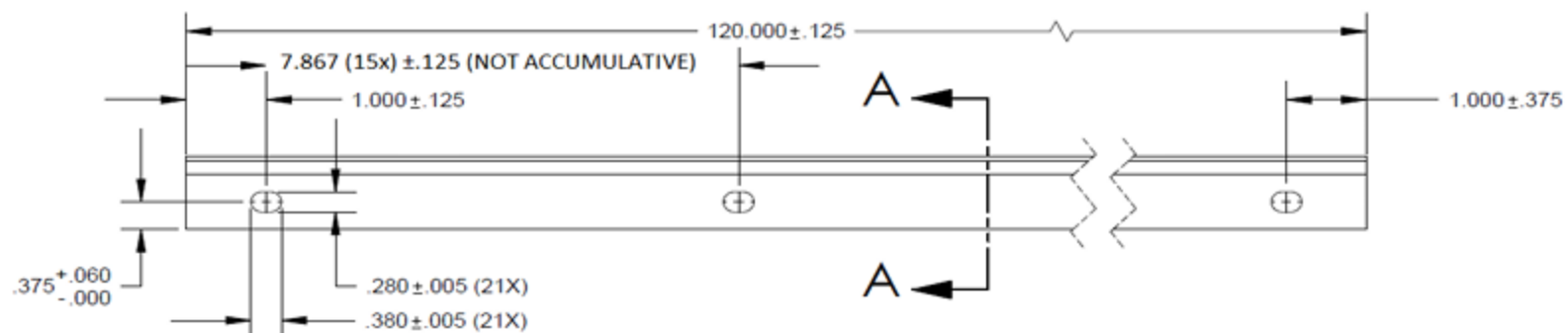


(20X) $\pm .125$ (NOT ACCUMULATIVE)



NOTE:
IF THE LAST HOLE IS 1.000 +/- .125 FROM THE END, THE FIRST
HOLE SHALL BE 1.000 +/- .375 FROM THE OTHER END